Work Order ID 63431 Monday, November 01, 2010 2:20:54 PM					Pag									Page 1	
	D412-702-30 Harness Assen 11/1/2010 11/12/2010				/ 	Accept		Cust Ite Custom	m ID:		<b>iiiii</b> s	Setup	Start	1 10011161 01	
Approvals:	Process Pla	n: WW		Date:	-11 - 01	Tooling			Date:		F	Run	Start Stop		
Sequence ID/ Work Center II Draw Nbr		Operation Description ision Nbr		,		Set U Run	p/ Hours	Tool II	D Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
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110  QC  Quality Control			art comp	pleteness to step	on W/O	0.00	SB	(olul)	<b>S</b>		0				
120 Packaging Packaging		Ide CH Loc	mo ntify wi G001 cation:_ P Rev:_	th P/N & CHG#	and pack for $ ho$ $63\%$	:	per PPP D4:	12-702-303					f l co	e Jufs s	~(J

W/O:			WC	RK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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		PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b> A	\:	Date:		
	Res	solution:	Disposition	n:	QA: N/C Closed: Date:					
NCR:			WORK ORD	R NON-CONFORM	IANCE (NCF	R)				
DATE	STEP	Description of NC			ction B	verifica			Approval	
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section	on C	Chief Eng	QC Inspector	

### Work Order ID 63431

Monday, November 01, 2010 2:20:54 PM



Page 2

Item ID:

D412-702-303

**Revision ID:** Item Name:

Harness Assembly

**Start Date:** 

11/1/2010

Start Qty: 1.00

**Required Date:** 11/12/2010

Req'd Qty: 1.00



Date:

Accept

Setup Start

Stop



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Reject

Qty

Sequence ID/ Work Center ID

130

QC

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Number

Insp. Stamp

Quality Control

Memo

0.00

1210-11-15

W/O:			W	ORK ORDER CHANG	ES	S					
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DATE	CTED	Description of NC		Corrective Action Secti		Verif	cation	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector		
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#### **Picklist Print**

Monday, November 01, 2010 2:20:54 PM

Work Order ID: 63431

Parent Item:

D412-702-303

Parent Item Name: Harness Assembly



Start Date: 11/1/2010

**Required Date:** 11/12/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

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CUI			Lo.

Comments: II	PP Rev:A new issu	ie DD 10.04.30	verified	i:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-8		Manufactured	No		   	100	Each	13.0000		05	10/11	/15	
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					57225		4		_		<del></del>		
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DATE	STEP	Description of NC	Corrective Action Section			0:	Verific	ication	Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
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#### **Picklist Print**

Monday, November 01, 2010 2:20:54 PM

Work Order ID: 63431

Parent Item: D412-702-303

Parent Item Name: Harness Assembly

**Start Date:** 11/1/2010

**Required Date: 11/12/2010** 

Page 2

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

100

2038

1038

1000

Each 2,038.000

Location Loc Qty ST300 114784

115835

Loc Code

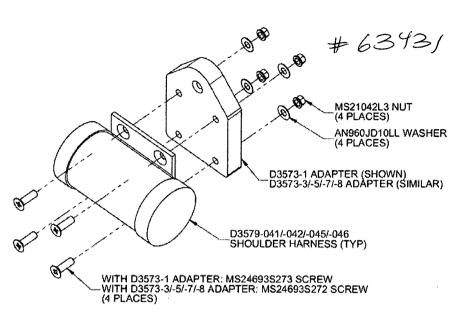
Monday, November 01, 2010 2:20:54 PM

**Shop Packet Print** 

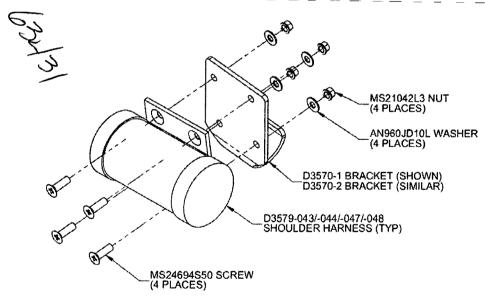
Page 2

W/O:			W	ORK ORDER CHANG	ES				
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DATE	STEP	Description of NC			tion B	Verific	cation	Approval Chief Eng	Approval
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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DATE	STEP	Description of NC		on B		ication	Approval	Approval			
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